



**Technical Service  
BULLETIN**

October 30, 1998

Title:

**1999 RAV4 PAINT COLORS**

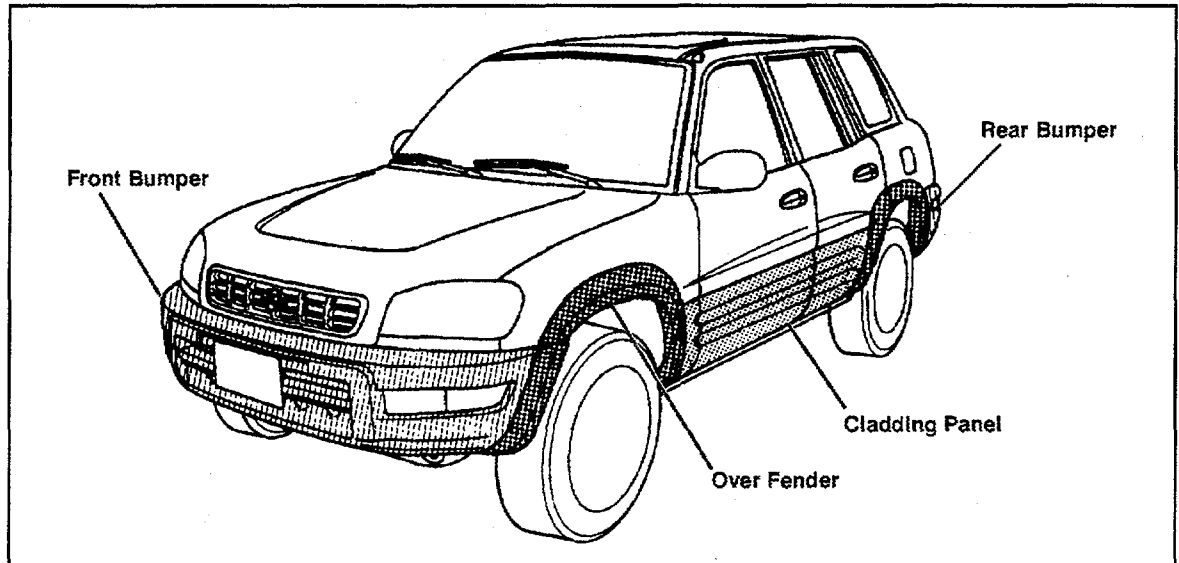
Models:

'99 RAV4

PAINT

PA005-98

**Introduction** The following information outlines the painting schemes used on the 1999 RAV4.



**Affected Vehicles** • All 1999 RAV4s.

**Warranty  
Information**

| OP CODE | DESCRIPTION                | TIME | OPN | T1 | T2 |
|---------|----------------------------|------|-----|----|----|
| N/A     | Not Applicable to Warranty | -    | -   | -  | -  |



Toyota Supports ASE Certification

050519

**RAV4 Paint  
Colors**

| COLOR NAMES                           | COLOR NUMBER ON<br>VIN LABEL | BODY PANEL<br>COLOR | CLADDING/BUMPER<br>COLORS |
|---------------------------------------|------------------------------|---------------------|---------------------------|
| Natural White                         | 056                          | 056                 | NON-PAINTED<br>PLASTIC    |
| Quicksilver FX                        | 1B9                          | 1B9                 |                           |
| Black                                 | 202                          | 202                 |                           |
| Radiant Red                           | 3L5                          | 3L5                 |                           |
| Venetian Red Pearl                    | 3M8                          | 3M8                 |                           |
| Deep Jewel Green Pearl                | 6P3                          | 6P3                 |                           |
| Mystic Teal Mica/Silver Metallic      | 760                          | 760                 |                           |
| Royal Sapphire Pearl/Silver Metallic  | 8L5                          | 8L5                 |                           |
| White Pearl Mica/White Pearl Mica     | K19                          | 049                 | 049                       |
| Radiant Red/Silver Metallic           | K65                          | 3L5                 | 1A3                       |
| Royal Sapphire Pearl/Silver Metallic  | K71                          | 8L5                 | 1A3                       |
| Mystic Teal Pearl/Silver Metallic     | K95                          | 760                 | 1A3                       |
| Natural White/Quicksilver FX          | K96                          | 056                 | 1B9                       |
| Quicksilver FX/Quicksilver FX         | K98                          | 1B9                 | 1B9                       |
| Venetian Red Pearl/Quicksilver FX     | KA0                          | 3M8                 | 1B9                       |
| Sedona Sunset Metallic/Quicksilver FX | KA1                          | 4J6                 | 1B9                       |
| Deep Green Jewel Pearl/Quicksilver FX | KA2                          | 6P3                 | 1B9                       |
| Black/Black                           | KA3                          | 202                 | 202                       |

**Repair  
Procedure**

Since heat deformation of the cladding occurs more easily than with bumpers, observe the following precautions during the refinish/drying process:

1. To prevent cladding warpage, hold the cladding panels firmly in place and keep the drying temperature below 50°C (122° F).
2. Since the cladding panels and bumpers are made of flexible plastic urethane material, use a 2-part urethane finish paint system with plasticizer for all bumper/cladding repairs.